



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

005310

DSI 9738-011
Job Sheet 182768



Part No: DSI 9738-011

Job Qty: 2 ea

Part Name: Aft Fairing Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/4/18

Created By: Jesse White

Type: Stock

Description:

Note: DSI9738 REV B IPP REV:A 16.02.22 NEW ISSUE DD VERF:JLM IPP REV:B 18.02.08 AS PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/4/18	9/4/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 04 2018
110	Packaging	2 pcs	9/4/18	9/4/18	0.00	0.00	Packaging1		SEP 04 2018
120	QC	2 pcs	9/4/18	9/4/18	0.00	0.00	QC4		SEP 04 2018
125	DC	2 pcs	9/4/18	9/4/18	0.00	0.00	DC		SEP 04 2018
130	Packaging	2 pcs	9/4/18	9/4/18	0.00	0.00	Packaging3		SEP 04 2018
140	QC21-FG	2 Ea	9/4/18	9/4/18	0.00	0.00	QC21		SEP 04 2018

Part Op 125 - Photocopy bluefile & type labels per PPP DSI9738-011 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP DSI9738-011 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Contact
22208BC040010L	Bolt, Hex Head	8 pcs (4 ea)	90-Start up Operation	M13435086 5084049x2
23111AG040LE	Washer	8 Ea (4 ea)	90-Start up Operation	5016904
350A21-1218-20	Washer	40 pcs (20 ea)	90-Start up Operation	FM13438-71x30
A0164TK050S012X	Screw	40 Ea (20 ea)	90-Start up Operation	503405-1
CR3522-4-2	Rivet	60 Ea (30 ea)	90-Start up Operation	5041111
D5391-1	Strap	4 Ea (2 ea)	90-Start up Operation	F143527
D5392-1	Doubler	4 Ea (2 ea)	90-Start up Operation	F165552
D5392-3	Doubler	4 Ea (2 ea)	90-Start up Operation	F165552 5076967
LN29677M4	Anchor Nut	8 pcs (4 ea)	90-Start up Operation	5042039
LN29679AM5	Anchor Nut	40 pcs (20 ea)	90-Start up Operation	M13435086 5034052x2
MS20426A4-3	Rivet	20 Ea (10 ea)	90-Start up Operation	FM13438-71x30
MS20426AD3-3	Rivet	48 Ea (24 ea)	90-Start up Operation	5018535-1
MS20470AD4-4	Rivet, Universal Head	12 Ea (6 ea)	90-Start up Operation	5106821-1
NAS1097AD33	Rivet	48 Ea (24 ea)	90-Start up Operation	FM134405-40



Container No: S107896



Part: DSI 9738-011

Job No: 182768

Serial No/Batch: S107896

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 of 7
FAA STC SR002131

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	22208BC040010L	8	26	0
	23111AG040LE	8	192	0
	350A21-1218-20	40	80	0
	A0164TK050S012X	40	60	0
	CR3522-4-2	60	180	0
	D5391-1	4	10	0
	D5392-1	4	6	0
	D5392-3	4	10	0
	LN29677M4	8	46	0
	LN29679AM5	40	80	0
	MS20426A4-3	20	240	0
	MS20426AD3-3	48	3,557	0
	MS20470AD4-4	12	7,905	0
	NAS1097AD33	48	8,134	0
Part Specifications				
Specifications could not be found.				

Plex 8/31/18 10:54 AM dart.white.jesse

3.0 WEIGHT AND BALANCE

Aircraft Weight and Balance are not affected by this change.

REFERENCE ONLY

4.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9738-011	AFT FAIRING MODIFICATION
2	D5391-1	STRAP
2	D5392-1	DOUBLER
4	22208BC040010L	BOLT, HEX HEAD
4	23111AG040LE	WASHER, FLAT
20	350A21-1218-20	WASHER
20	A0164TK050S012X	BOLT, SPECIAL, WIDE HEAD
30	CR3522-4-02	RIVET
4	LN29677M4	ANCHOR NUT
20	LN29679AM5	ANCHOR NUT
24	MS20426AD3-3	RIVET
10	MS20426A4-3	RIVET
6	MS20470AD4-4	RIVET
24	NAS1097AD3-3	RIVET

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	DRAWING NO. REV. A
MFG. APPR.	CG	DSI 9738 SHEET 16 OF 16
APPROVED	HS	TITLE SCALE
DE APPR.		AFT CROSSTUBE FAIRING MODS
DATE	16.01.12	COPYRIGHT © 2016 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Change Record

PAGE 1 OF 1

Part Number: DSI 9738-011

Description: AFT FAIRING MODIFICATION

[illegible]